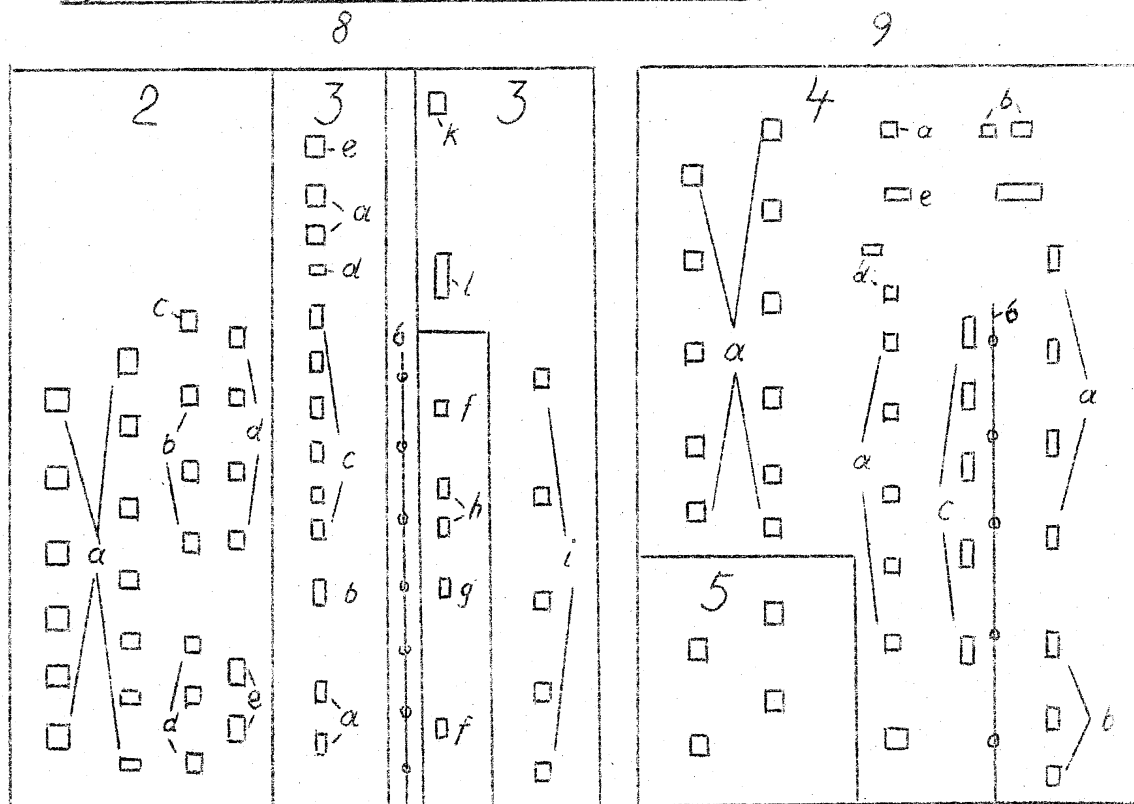


Layout of the Mechanical Department 10 of the Kirovski Plant



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CENTRAL INTELLIGENCE AGENCY

Sketch of the Kirovski Plant's Mechanical Department 10, which has seven sections. The equipment of the 3rd, 4th and 5th sections is indicated on the sketch.

1. 1st and 2nd section.
2. 3rd section. Source knows the equipment but not the production of this section.
 - a. Lathes
 - b. Milling benches
 - c. Broach (Ziehmadel)
 - d. Drilling machines
 - e. Vertical turning and milling machines
3. 4th section, which produced wheel bearings, track-supporting rollers and bogie wheels for tractors.
 - a. Drilling machines
 - b. Broach (Ziehmadel)
 - c. Lathes
 - d. Grinding machines
 - e. Eccentric press
 - a. - e.: These machines were used for the manufacture of wheel bearings. Average output per shift was 600 bearings. Work was done in three shifts, with 17 men working in each shift.
 - f. Drilling machines
 - g. Broach (Ziehmadel)
 - h. Lathes
 - f. - h.: In each of the two shifts, an average of 200 track-supporting rollers was completed on these machines.
 - i. Lathes
 - k. Drilling machines
 - l. Broach (Ziehbank)
 - i. - l.: In each of the three shifts, 50-60 bogie wheels were tooled here.
4. 5th section, making bushings.
 - a. Lathes
 - b. Drilling machines
 - c. Milling benches
 - d. Grinding machines
 - e. Broach (Ziehbank)
5. Locksmith's repair shop with lathes
6. Roller conveyor belts
7. Outside wall
8. Adjoining assembly shop
9. Adjoining chassis department

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